

ABSTRACT

The invention relates to an electric sub-assembly comprising conductor tracks on its upper and lower faces and non-plated holes (2), the hole (2) in the printed circuit board having predetermined dimensions (D2) and at least one sub-section of the contact pin (1) being oversized ($D1.1 > D2$) in a defined manner in relation to the dimensions (D2) of the hole, in order to form a press connection. The length (l1) of the contact pin (1) that can be introduced is greater than the depth (l2) of the opening (2), so that the contact pin (1), once pressed into the hole, passes through the printed circuit board (2) and projects beyond the latter in the introduction direction.